

# ARTISAN®



**Model  
2618-1B**  
SERIES

## **BIG BOBBIN, CYLINDER-BED WALKING FOOT MACHINE SEWING MACHINE**

*ARTISAN® model 2618-1B machines are quality manufactured cylinder-bed walking foot lockstitch single needle sewing machines.*

*The Compound Needle Feed, Walking Foot mechanism reduces ply slippage and produces equal distant stitches on automobile upholstery, leather, webbing and heavy fabrics. The 2618-1B is primarily designed for auto trimmers, artisans, leather-crafters, upholsters, and industrial sewing operations. We recommend the machine for sewing light to medium/heavy weight leathers and upholstery type fabrics.*

*A major new feature of the 2618-1B is our new "step-over" devise which causes the machine to easily walk up and over a heavy or thick obstacle such as a thick seam or welt cord. Additional features include the ability to reverse stitch for backtacking to lock in your seams and a dial type stitch length regulator.*

*The 2618-1B series machines use a big "M" size bobbin horizontal rotating hook. Fittings such as the presser feet, needles, bobbins, and accessories are industry standard and interchangeable with readily available replacement spare parts.*

*We recommend the usage of quality Schmetz needles size 135 x 16 TRI from #18 to #23 for leather and Schmetz 135 x 17 #16 to #23 for fabrics and webbing.*

- › SEMI-AUTOMATIC LUBRICATION SYSTEM.
- › SEWING SPEEDS UP TO 1,800 S.P.M.
- › USES PREWOUND SIZE "M" OR NORMAL METAL BOBBINS.
- › BACKTACKING WITH THE REVERSE LEVER.
- › PRESSER FOOT LIFT BY KNEE UP TO 13 MM, BY HAND 7 MM
- › DIAL ADJUSTABLE STITCH LENGTH REGULATOR
- › SEWS UP 3/8" THICKNESS OF LEATHER OR FABRICS.
- › STANDARD NEEDLE SIZES: 135 x 17 OR 135 x 16 TRI

**ARTISAN® SEWING SUPPLIES**

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