

# ARTISAN® SEWING MACHINES

## TORO-4000 LA-25

The ARTISAN® TORO-4000 LA-25 is a high quality 25" Long Arm Cylinder Bed heavy duty stitching machine designed for the serious craftsman.

Built for stitching all types of light to heavy leather projects such as saddle skirting, bridles, breast collars, harness, belting, holsters, nylon slings, webbing, bio-plastics, cases, and many other leather or similar products. The 4000 LA-25 stitches up to a full 3/4 inch thickness and the reverse lever is for backtacking to securely lock in the beginning and or ending stitches of your projects. The extra long, 25 inch arm gives you the room to maneuver the biggest piece of leather or Saddle Pads.

The ARTISAN® TORO-4000 Long Arm is mounted on an our Extra Heavy Cast Iron Pedestal as shown. The drive units include a heavy duty plywood table top, model SR-2 two speed ball bearing speed controller and the exclusive ARTISAN® DC Electronic SERVO Motor.

The ARTISAN® system allows stitchers the ability to sew just one stitch at a time, stitch by stitch, or to sew at a safe and controllable sewing speed of up to about 150 s.p.m. Higher stitching speeds of about 300 s.p.m. are possible by moving an electronic switch on the motor from the low to high speed position. Stitching speeds up to 500 s.p.m. may be adjusted by using the second larger pulley on the ARTISAN SR-2 speed controller.

The TORO-4000 LA-25 with a 25" long cylinder bed is known as a compound needle feed walking foot lockstitcher with a large barrel shuttle and will sew thread sizes from #138 up to the heaviest cord size #346.

For the best stitching performance, we recommend using only quality SCHMETZ® brand #794 leather point needles. When you use a high quality Threads such as ARTISAN® "Premium Performance" leather stitching threads you'll also improve the appearance of your projects. No more broken stitches to repair!

Many optional fitting are available for the TORO. Phone us at ARTISAN®, toll free and give us the chance to prove how we can help with your requirements. ARTISAN® machines are backed by our exclusive 24 month limited warranty for your assurance of quality and performance



24 Month  
Limited Warranty

- » Sews up to 3/4 inch of Leather
- » Build-in Bobbin Winder.
- » Sews Forward and Reverse by Lever Operation.

- » Foot Operated Presser Foot Lift to 1 1/16 inches.
- » Stitch Length from 0 up to 10 mm Long. (2.75 stitches per inch).
- » Quiet and Reliable Production Performance.

Specifications are subject to change without notice.

ARTISAN® SEWING SUPPLIES

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