

ARTISAN® SEWING MACHINES

TORO-4000 R

EXTRA HEAVY DUTY LEATHER STITCHING SYSTEM



24 Month
Limited Warranty

The ARTISAN® TORO-4000R is a high quality cylinder bed very heavy duty leather stitching machine designed for the serious saddle maker or craftsperson. Built for stitching all types of light to heavy tack such as; saddle skirting, bridles, breast collars, harness, belting, holsters, nylon slings, webbing, bio-plastics, cases, and many other leather or similar products. The 4000R stitches up to a full 3/4 inch thickness. The reverse lever allows backtacking to securely lock in your beginning and / or ending stitches of your projects.

The ARTISAN® TORO-4000R comes mounted on an adjustable heavy pedestal including lockable caster wheels as shown for sewing in a standing up or a sitting down position. The drive unit includes a heavy duty plywood table top, model SR-2 two speed ball bearing speed controller and the exclusive ARTISAN® model ESM-400-2 Electronic DC SERVO Motor.

The ARTISAN® system allows stitchers the ability to sew just one stitch at a time, stitch by stitch, or to sew at a safe and controllable sewing speed of up to about 150 s.p.m. Higher stitching speeds of about 300 s.p.m. are possible by moving an electronic switch on the motor from the low to high speed position. Stitching speeds up to 500 s.p.m. may be adjusted by using the second larger pulley on the ARTISAN® SR-2 speed controller.

The TORO-4000R with a 16½" long cylinder bed is known as a compound needle feed walking foot lockstitcher with a large barrel shuttle and will sew thread sizes from #138 up to the heaviest cord size #415.

For the best stitching performance, we recommend using only quality SCHMETZ® brand #794 leather point needles and quality "Premium Performance" leather stitching threads from ARTISAN®.

Many optional fittings are available for the TORO-4000. Phone ARTISAN® toll free and give us the chance to prove how we can help with your requirements.

Specifications are subject to change without notice.

- » Sews up to 3/4 inch of Leather
- » Build-in Bobbin Winder.
- » Sews Forward and Reverse by Lever Operation.

- » Foot Operated Presser Foot Lift to 1 1/16 inches.
- » Stitch Length Up from 0 to 10 mm Long. 2.75 stitches per inch.
- » Quiet and Reliable Production Performance.

ARTISAN® SEWING SUPPLIES

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Pricing and specifications are subject to change without notice.