

ARTISAN®



**Model
2618-1B
SERIES**

BIG BOBBIN, CYLINDER-BED WALKING FOOT MACHINE SEWING MACHINE

ARTISAN® model 2618-1B machines are quality manufactured cylinder-bed walking foot lockstitch single needle sewing machines.

The Compound Needle Feed, Walking Foot mechanism reduces ply slippage and produces equal distant stitches on automobile upholstery, leather, webbing and heavy fabrics. The 2618-1B is primarily designed for auto trimmers, artisans, leather-crafters, upholsters, and industrial sewing operations. We recommend the machine for sewing light to medium/heavy weight leathers and upholstery type fabrics.

A major new feature of the 2618-1B is our new "step-over" devise which causes the machine to easily walk up and over a heavy or thick obstacle such as a thick seam or welt cord. Additional features include the ability to reverse stitch for backtacking to lock in your seams and a dial type stitch length regulator.

The 2618-1B series machines use a big "M" size bobbin horizontal rotating hook. Fittings such as the presser feet, needles, bobbins, and accessories are industry standard and interchangeable with readily available replacement spare parts.

We recommend the usage of quality Schmetz needles size 135 x 16 TRI from #18 to #23 for leather and Schmetz 135 x 17 #16 to #23 for fabrics and webbing.

- › SEMI-AUTOMATIC LUBRICATION SYSTEM.
- › SEWING SPEEDS UP TO 1,800 S.P.M.
- › USES PREWOUND SIZE "M" OR NORMAL METAL BOBBINS.
- › BACKTACKING WITH THE REVERSE LEVER.
- › PRESSER FOOT LIFT BY KNEE UP TO 13 MM, BY HAND 7 MM
- › DIAL ADJUSTABLE STITCH LENGTH REGULATOR
- › SEWS UP 3/8" THICKNESS OF LEATHER OR FABRICS.
- › STANDARD NEEDLE SIZES: 135 x 17 OR 135 x 16 TRI

ARTISAN® SEWING SUPPLIES

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